

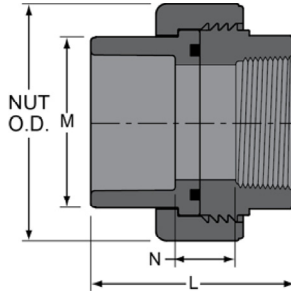
Schedule 80 Unions



**Union - Transition
JIS to ASTM/FKM**

JIS (mm) Socket x ASTM (in.) Fipt with FKM O-ring Seal

Dimensions Also Applicable to 8298-XXX EPDM O-Ring Seals



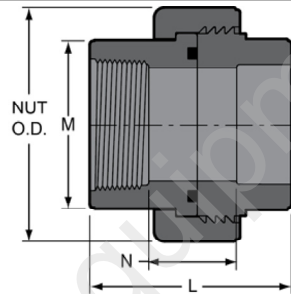
Pressure Rating
235 psi @ 73°F
(PN 16 @ 22°C)

Part Number	Size	L	M	N	NUT O.D.	Approx. Wt. (Lbs.)
8258-016	16 DN X 1/2	2- 3/32	1- 9/32	19/32	1-31/32	.12
8258-020	20 DN X 3/4	2- 3/8	1-17/32	3/4	2- 1/2	.20
8258-025	25 DN X 1	2-25/32	1-23/32	13/16	2-21/32	.29
8258-030	30 DN X 1-1/4	2- 7/8	2- 7/32	7/8	3- 5/16	.43
8258-040	40 DN X 1-1/2	3- 1/8	2-17/32	25/32	3-17/32	.55
8258-050	50 DN X 2	3-11/16	2- 7/8	1- 7/32	4- 9/32	.92
8258-075	75 DN X 3	5- 1/16	4- 3/8	1-13/16	5- 3/4	2.42
8258-100	100 DN X 4	5- 7/8	5- 7/16	2- 3/8	7- 1/16	3.95

**Union - Transition
BSP to ASTM/FKM**

BSP Thread (in.) x ASTM (in.) Socket with FKM O-ring Seal

Dimensions Also Applicable to 8399-XXX EPDM O-Ring Seals



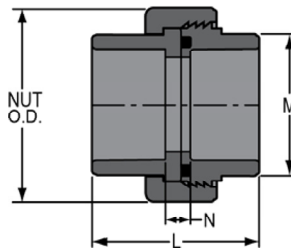
Pressure Rating
235 psi @ 73°F
(PN 16 @ 22°C)

Part Number	Size	L	M	N	NUT O.D.	Approx. Wt. (Lbs.)
8359-005	1/2	1-29/32	1- 3/16	13/32	1-15/16	.12
8359-007	3/4	2- 3/8	1-17/32	9/16	2- 1/2	.18
8359-010	1	2- 9/16	1-27/32	13/32	2- 7/8	.26
8359-012	1-1/4	2- 5/8	2- 1/4	7/16	3- 3/16	.37
8359-015	1-1/2	3- 3/32	2- 9/16	23/32	3- 9/16	.51
8359-020	2	3- 1/32	3	17/32	4- 5/16	.84
8359-030	3	5	4- 3/8	1-11/16	5-25/32	2.42
8359-040	4	5- 7/8	5- 7/16	1- 7/8	7- 1/16	3.84

**Union - Transition
DIN to ASTM/FKM**

DIN (mm) Socket x ASTM (in.) Socket with FKM O-ring Seal

Dimensions Also Applicable to 8697-XXX EPDM O-Ring Seals



Pressure Rating
235 psi @ 73°F
(PN 16 @ 22°C)

Part Number	Size	L	M	N	NUT O.D.	Approx. Wt. (Lbs.)
8657-020	20 d X 1/2	2- 1/16	1- 9/32	5/16	1-31/32	.12
8657-025	25 d X 3/4	2-11/32	1-17/32	11/32	2- 1/2	.20



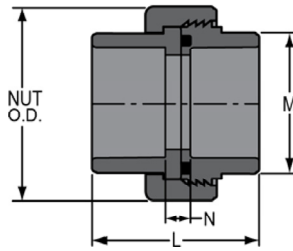
Schedule 80 Unions

(Continued)

Union - Transition DIN to ASTM/FKM

DIN (mm) Socket x ASTM (in.) Socket with FKM O-ring Seal

Dimensions Also Applicable to
8697-XXX EPDM O-Ring Seals



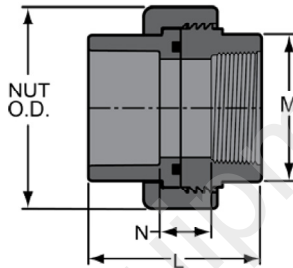
Pressure Rating
235 psi @ 73°F
(PN 16 @ 22°C)

Part Number	Size	L	M	N	NUT O.D.	Approx. Wt. (Lbs.)
8657-032	32 d X 1	2- 9/16	1-27/32	3/8	2- 7/8	.27
8657-040	40 d X 1-1/4	2- 7/8	2- 7/32	3/8	3- 5/16	.40
8657-050	50 d X 1-1/2	3- 1/8	2- 9/16	5/16	3- 9/16	.51
8657-063	63 d X 2	3- 5/8	3- 1/32	9/16	4- 3/16	.83
8657-090	90 d X 3	5- 1/16	4- 3/8	1- 3/16	5- 3/4	2.30
8657-110	110 d X 4	5- 7/8	5- 7/16	1- 3/8	7- 1/16	3.90

Union - Transition DIN to ASTM/FKM

DIN (mm) Socket x ASTM (in.) Fipt with FKM O-ring Seal

Dimensions Also Applicable to
8698-XXX EPDM O-Ring Seals



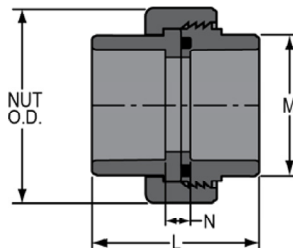
Pressure Rating
235 psi @ 73°F
(PN 16 @ 22°C)

Part Number	Size	L	M	N	NUT O.D.	Approx. Wt. (Lbs.)
8658-020	20 d X 1/2	2- 3/32	1- 9/32	19/32	1-31/32	.13
8658-025	25 d X 3/4	2- 3/8	1-17/32	3/4	2- 1/2	.20
8658-032	32 d X 1	2- 9/16	1-27/32	7/16	2- 7/8	.28
8658-040	40 d X 1-1/4	2- 7/8	2- 7/32	7/8	3- 5/16	.42
8658-050	50 d X 1-1/2	3- 3/32	2- 9/16	1- 5/32	3- 9/16	.54
8658-063	63 d X 2	3- 9/16	3- 1/32	1- 5/8	4- 3/16	.89
8658-090	90 d X 3	5- 1/16	4- 3/8	1-13/16	5- 3/4	2.39
8658-110	110 d X 4	5- 7/8	5- 7/16	2- 3/8	7- 1/16	4.06

Union - Transition JIS to ASTM/FKM

JIS (mm) Socket x ASTM (in.) Socket with FKM O-ring Seal

Dimensions Also Applicable to
8297-XXX EPDM O-Ring Seals



Pressure Rating
235 psi @ 73°F
(PN 16 @ 22°C)

Part Number	Size	L	M	N	NUT O.D.	Approx. Wt. (Lbs.)
8257-016	16 DN X 1/2	2- 1/16	1- 9/32	5/16	1-31/32	.12
8257-020	20 DN X 3/4	2- 3/8	1-17/32	5/16	2- 1/2	.19
8257-025	25 DN X 1	2- 9/16	1-27/32	3/8	2- 7/8	.27
8257-030	30 DN X 1-1/4	2-15/16	2- 3/32	7/16	3- 3/16	.41